

5/05

DART AEROSPACE LTD	Work Order:	22006
Description: 204/205 GHW Lug	Part Number:	D2736-3
Drawing: D2736 Rev. A	Qty:	41 42

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HA	04.12.01	40
2	STORES	Pick: Qty Part Number Description Batch 1 D2591 Lug B22008 1 D2735-3 Lug Bracket B21601A B2160610	CP	05.03.28	40
3	WELDING	Weld as per QSI 004 and Dwg D2736 using locating Jig DT 8092-3	CP	05.03.29	40
4	QC	Inspect Level 5	DA	05/03/29	40
5	QC	Inspect Level 9	DA	05/03/29	40
6	FINISHING	Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3	ML	05.03.30	40
7	QC	Inspect Level 3	C2	05/03/31	40
8	STORES	Identify and Stock	C2	05/04/05	41
9	EXPEDITING	Close W/O Cost / Part: 23.39 545 05/04/05 (41) 22.58	HA	05.04.12	41

Rev	Date	Change	Revised By	Approved
A	98.01.19	New Issue		BW
B	99.08.10	Reformat, add inspection level	EC	
C	00.06.06	Revised Step #6, in house powder coating	EC	

RELEASED

02.06.06

UNDER REVIEW

03.03.26 RF

Incorporated into D205-641-211

Jagot R. 01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

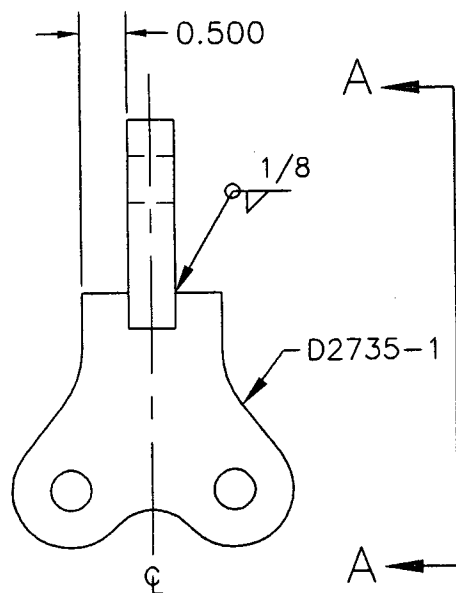
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

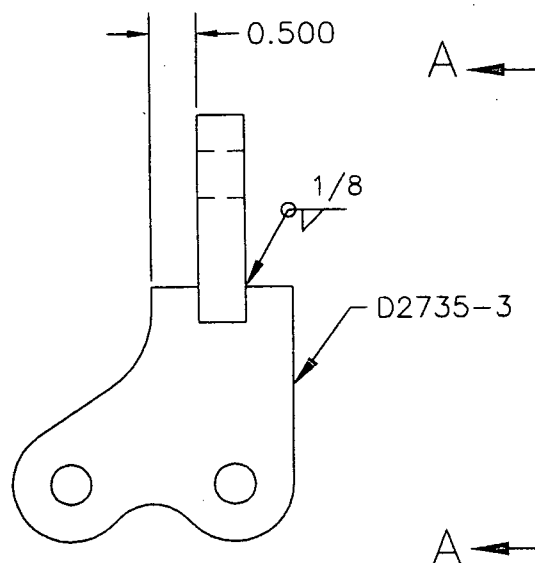
QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2736	REV. A SHEET 1 OF 1
DATE 97.12.18		TITLE LUG ASSEMBLY	SCALE NTS
A	97.12.18	NEW ISSUE	



D2736-1 LUG ASSEMBLY

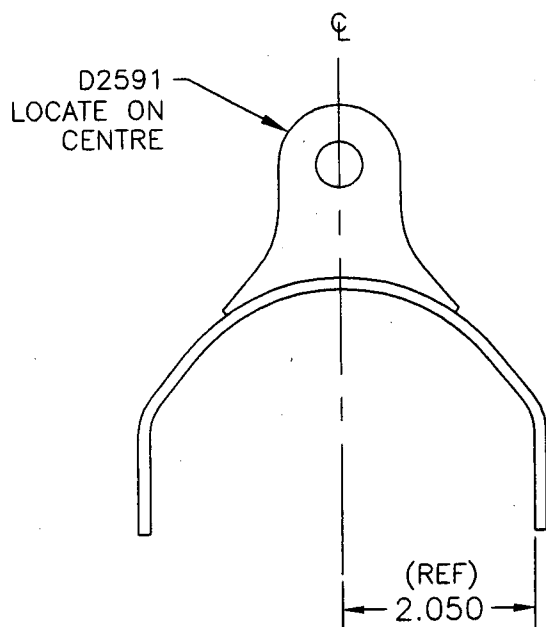


D2736-3 LUG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22006



VIEW A-A

NOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (CL)

RELEASED
97/12/24 DS

ECN 057

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 01, 2004
07:31 am

Work Order No : 0022006
Project Name : D2736-3
Project For : WK505
Work Order Type : Main
Main WO Number :
House Part Number : D2736-3
Description : Lug Assembly
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 11-30-04
Est Finish Date : 01-25-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00